

TYP TS

TYP TS ŁOŻYSKO ZWIJANE Z TASMY STALOWEJ Z POKRYCIEM Z TEFLONU									
STANDARDOWY SZEREG WYMIAROWY									
Średnica		Grubość	Zalecane tolerancje			DANE TECHNICZNE		Vmax = 2,5 m/s	
Ø		Ścianki	Wałka f7	Siedliska H7	Pdyn max = 140 N/mm ²		Pvmax = 1,8 N/mm ² x m/s		
Wew	Zew	Minimum	Minimum	Minimum	Długość L				
FORMA CYLINDRYCZNA									
3	4,5	0,730	2,984	4,500	3	4	5	6	
		0,750	2,994	4,512	TS 03 4,5 03	TS 03 4,5 04	TS 03 4,5 05	TS 03 4,5 06	
4	5,5	0,730	3,978	5,500	3	4	6	10	
		0,750	3,990	5,512	TS 04 5,5 03	TS 04 5,5 04	TS 04 5,5 05	TS 04 5,5 10	
5	7	0,980	4,978	7,000	5	8	10		
		1,005	4,990	7,015	TS 050705	TS 050708	TS 050710		
6	8	0,980	5,978	8,000	4	6	8	10	
		1,005	5,990	8,015	TS 060804	TS 060806	TS 060808	TS 060810	
7	9	0,980	6,972	9,000	10				
		1,005	6,987	9,015	TS 070910				
8	10	0,980	7,972	10,000	6	8	10	12	
		1,005	7,987	10,015	TS 081006	TS 081008	TS 081010	TS 081012	
10	12	0,980	9,972	12,000	8	10	12	15	20
		1,005	9,987	12,018	TS 101208	TS 101210	TS 101212	TS 101215	TS 101220
12	14	0,980	11,966	14,000	8	10	12	15	20
					TS 121408	TS 121410	TS 121412	TS 121415	TS 121420
		1,005	11,984	14,018	25				
					TS 121425				
13	15	0,980	12,966	15,000	10	20			
		1,005	12,984	15,018	TS 131510	TS 131520			
14	16	0,980	13,966	16,000	5	10	12	15	20
					TS 141605	TS 141610	TS 141612	TS 141615	TS 141620
		1,005	13,984	16,018	25				
					TS 141625				
15	17	0,980	14,966	17,000	10	12	15	20	25
		1,005	14,984	17,018	TS 151710	TS 151712	TS 151715	TS 151720	TS 151725
16	18	0,980	15,966	18,000	10	12	15	20	25
		1,005	15,984	18,018	TS 161810	TS 161812	TS 161815	TS 161820	TS 161825
17	19	0,980	16,966	19,000	15	20			
		1,005	16,984	19,021	TS 171915	TS 171912			
18	20	0,980	17,966	20,000	10	15	20	25	
		1,005	17,984	20,021	TS 182010	TS 182015	TS 182020	TS 182025	
20	! 22 !	0,980	19,959	22,000	10	15	20		
		1,005	19,980	22,021	TS 202210	TS 202215	TS 202220	Nietypowe!	
20	23	1,475	19,959	23,000	10	15	20	25	30
		1,505	19,980	23,021	TS 202310	TS 202315	TS 202320	TS 202325	TS 202330
22	25	1,475	21,959	25,000	15	20	25	30	
		1,505	21,980	25,021	TS 222515	TS 222520	TS 222525	TS 222530	
24	27	1,475	23,959	27,000	15	20	25	30	
		1,505	23,980	27,021	TS 242715	TS 242720	TS 242725	TS 242730	
25	28	1,475	24,959	28,000	12	15	20	25	30
					TS 252812	TS 252815	TS 252820	TS 252825	TS 252830
		1,505	24,980	28,021	40	50			
					TS 252840	TS 252850			
28	32	1,970	27,959	32,000	15	20	25	30	
		2,005	27,980	32,025	TS 283215	TS 283220	TS 283225	TS 283230	
30	34	1,970	29,959	34,000	10	15	20	25	30
					TS 303410	TS 303415	TS 303420	TS 303425	TS 303430
		2,005	29,980	34,025	40				
					TS 303440				
32	36	1,970	31,950	36,000	20	30	40		
		2,005	31,975	36,025	TS 323620	TS 323630	TS 323640		
35	39	1,970	34,950	39,000	20	30	35	40	50
		2,005	34,975	39,025	TS 353920	TS 353930	TS 353935	TS 353940	TS 353950
40	44	1,970	39,950	44,000	20	30	40	45	50
		2,005	39,975	44,025	TS 404420	TS 404430	TS 404440	TS 404445	TS 404450
45	50	2,460	44,950	50,000	20	30	40	45	50
		2,505	44,975	50,025	TS 455020	TS 455030	TS 455040	TS 455045	TS 455050



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Średnica		Grubość	Zalecane tolerancje		DANE TECHNICZNE		Vmax = 2,5 m/s		
Ø		Ścianki	Wałka f7	Siedliska H7	Pdyn max = 140 N/mm ²		Pvmax = 1,8 N/mm ² x m/s		
Wew	Zew	Minimum	Minimum	Minimum	Długość L				
FORMA CYLINDRYCZNA									
50	55	2,460	49,950	55,000	20	25	30	40	50
					TS 505520	TS 505525	TS 505530	TS 505540	TS 505550
		2,505	49,975	55,030	60				
					TS 505560				
55	60	2,460	54,940	60,000	20	25	30	40	50
					TS 556020	TS 556025	TS 556030	TS 556040	TS 556050
		2,505	54,970	60,030	55	60			
					TS 556055	TS 556060			
60	65	2,460	59,940	65,000	20	30	40	50	60
					TS 606520	TS 606530	TS 606540	TS 606550	TS 606560
		2,505	59,970	65,030	70				
					TS 606570				
65	70	2,460	64,940	70,000	30	40	50	60	70
					TS 657030	TS 657040	TS 657050	TS 657060	TS 657070
		2,505	64,970	70,030					
70	75	2,460	69,940	75,000	40	50	60	70	
					TS 707540	TS 707550	TS 707560	TS 707570	
		2,505	69,970	75,030					
75	80	2,460	74,940	80,000	40	50	60	70	80
					TS 758040	TS 758050	TS 758060	TS 758070	TS 758080
		2,505	74,970	80,030					
80	85	2,440	79,940	85,000	60	80	100		
					TS 808560	TS 808580	TS 8085100		
		2,490	79,970	85,035					
85	90	2,440	84,929	90,000	30	60	100		
					TS 859030	TS 859060	TS 8590100		
		2,490	84,964	90,350					
90	95	2,440	89,929	95,000	50	60	100		
					TS 909550	TS 909560	TS 9095100		
		2,490	89,964	95,035					
95	100	2,440	94,929	100,000	60	100			
					TS 9510060	TS 95100100			
		2,490	94,964	100,035					
100	105	2,440	99,929	105,000	50	60	70	80	100
					TS 10010550	TS 10010560	TS 10010570	TS 10010580	TS 100105100
		2,490	99,964	105,035	115				
					TS 100105115				
105	110	2,440	104,929	110,000	60	100	115		
					TS 10511060	TS 105110100	TS 105110115		
		2,490	104,964	110,035					
110	115	2,440	109,929	115,000	35	60	100	115	
					TS 11011535	TS 11011560	TS 110115100	TS 110115115	
		2,490	109,964	115,035					
115	120	2,440	114,929	120,000	50	60	70	115	
					TS 11512050	TS 11512060	TS 11512070	TS 115120115	
		2,490	114,964	120,035					
120	125	2,440	119,929	125,000	50	60	100		
					TS 12012550	TS 12012560	TS 120125100		
		2,490	119,964	125,040					
125	130	2,415	124,917	130,000	60	100			
					TS 12513060	TS 125130100			
		2,465	124,957	130,040					
130	135	2,415	129,917	135,000	60	100			
					TS 13013560	TS 130135100			
		2,465	129,957	135,040					
135	140	2,415	134,917	140,000	60	100			
					TS 13514060	TS 135140100			
		2,465	134,957	140,040					
140	145	2,415	139,917	145,000	60	100			
					TS 14014560	TS 140145100			
		2,465	139,957	145,040					
145	150	2,415	144,917	150,000	60	100			
					TS 14515060	TS 145150100			
		2,465	144,957	150,040					
150	155	2,415	149,917	155,000	60	100			
					TS 15015560	TS 150155100			
		2,465	149,957	155,040					
155	160	2,415	154,917	160,000	60	100			
					TS 15516060	TS 155160100			
		2,465	154,957	160,040					
160	165	2,415	159,917	165,000	60	80	100		
					TS 16016560	TS 16016580	TS 160165100		
		2,465	159,957	165,040					
165	170	2,415	164,917	170,000	60	100			
					TS 16517060	TS 165170100			
		2,465	164,957	170,040					
170	175	2,415	169,917	175,000	60	100			
					TS 17017560	TS 170175100			
		2,465	169,957	175,040					
175	180	2,415	174,917	180,000	60	100			
					TS 17518060	TS 175180100			
		2,465	174,957	180,040					



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STANDARDOWY SZEREG WYMIAROWY									
Średnica		Grubość	Zalecane tolerancje			DANE TECHNICZNE		Vmax = 2,5 m/s	
Ø		Ścianki	Wałka f7	Siedliska H7	Pdyn max = 140 N/mm ²		Pvmax = 1,8 N/mm ² x m/s		
		Minimum	Minimum	Minimum	Długość L				
Wew	Zew	Maximum	Maksimum	Maksimum	FORMA CYLINDRYCZNA				
180	185	2,415	179,917	185,000	60	80	100	120	
		2,465	179,957	185,046	TS 18018560	TS 18018580	TS 180185100	TS 180185120	
185	190	2,415	184,904	190,000	60	70	100		
		2,465	184,950	190,046	TS 18519060	TS 18519070	TS 185190100		
190	195	2,415	189,904	195,000	60	100			
		2,465	189,950	195,046	TS 19019560	TS 190195100			
200	205	2,415	199,904	205,000	60	100			
		2,465	199,950	205,046	TS 20020560	TS 200205100			
205	210	2,415	204,904	210,000	60	100			
		2,465	204,950	210,046	TS 20521060	TS 205210100			
210	215	2,415	219,904	215,000	60	100			
		2,465	219,950	215,046	TS 21021560	TS 210215100			
215	220	2,415	214,904	220,000	60	100			
		2,465	214,950	220,046	TS 21522060	TS 215220100			
220	225	2,415	219,904	225,000	60	100			
		2,465	219,950	225,046	TS 22022560	TS 220225100			
230	235	2,415	229,904	235,000	60	100			
		2,465	229,950	235,046	TS 23023560	TS 230235100			
240	245	2,415	239,904	245,000	60	100			
		2,465	239,950	245,046	TS 24024560	TS 240245100			
250	255	2,415	249,904	255,000	60	100			
		2,465	249,950	255,052	TS 25025560	TS 250255100			
260	265	2,415	259,892	265,000	90				
		2,465	259,944	265,052	TS 26026590				
280	285	2,415	279,892	285,000	60	100			
		2,465	279,944	285,052	TS 28028560	TS 280285100			
300	305	2,415	299,892	305,000	60	100			
		2,465	299,944	305,052	TS 30030560	TS 300305100			



FORMA KOŁNIERZOWA STR. 4-5

TYP TS

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STANDARDOWY SZEREG WYMIAROWY									
Średnica		Grubość	Zalecane tolerancje			DANE TECHNICZNE		Vmax = 2,5 m/s	
Ø		Ścianki	Wałka f7	Siedliska H7	Pdyn max = 140 N/mm ²		Pvmax = 1,8 N/mm ² x m/s		
		Minimum	Minimum	Minimum	Długość L				
Wew	Zew	Maximum	Maksimum	Maksimum	FORMA KOŁNIERZOWA				
6	8	0,980	5,978	8,000	4	7	8		
		1,005	5,990	8,015	TS-B 060804	TS-B 060807	TS-B 060808		
8	10	0,980	7,972	10,000	5,5	7,5	9,5		
		1,005	7,987	10,015	TS-B 0810 5,5	TS-B 0810 7,5	TS-B 0810 9,5		
10	12	0,980	9,972	12,000	7	9	12	17	
		1,005	9,987	12,018	TS-B 101207	TS-B 101209	TS-B 101212	TS-B 101217	
12	14	0,980	11,966	14,000	7	9	12	17	
		1,005	11,984	14,018	TS-B 121407	TS-B 121409	TS-B 121412	TS-B 121417	
14	16	0,980	13,966	16,000	12	17			
		1,005	13,984	16,018	TS-B 141612	TS-B 141617			
15	17	0,980	14,966	17,000	9	12	17		
		1,005	14,984	17,018	TS-B 151709	TS-B 151712	TS-B 151717		
16	18	0,980	15,966	18,000	12	17			
		1,005	15,984	18,018	TS-B 161812	TS-B 161817			
18	20	0,980	17,966	20,000	12	17	22		
		1,005	17,984	20,021	TS-B 182012	TS-B 182017	TS-B 182022		
20	23	1,475	19,959	23,000	11,5	16,5	21,5		
		1,505	19,980	23,021	TS-B 2023 11,5	TS-B 2023 16,5	TS-B 2023 21,5		
25	28	1,475	24,959	28,000	11,5	16,5	21,5		
		1,505	24,980	28,021	TS-B 2528 11,5	TS-B 2528 16,5	TS-B 2528 21,5		
30	34	1,970	29,959	34,000	16	26			
		2,005	29,980	34,025	TS-B 303416	TS-B 303426			
35	39	1,970	34,950	39,000	16	26			
		2,005	34,975	39,025	TS-B 353916	TS-B 353926			
40	44	1,970	39,950	44,000	16	26			
		2,005	39,975	44,025	TS-B 404416	TS-B 404426			
45	50	2,460	44,950	50,000	16	26	30	40	
		2,505	44,975	50,025	TS-B 455016	TS-B 455026	TS-B 455030	TS-B 455040	
50	55	2,460	49,950	55,000	20	30	40		
		2,505	49,975	55,030	TS-B 505520	TS-B 505530	TS-B 505540		
55	60	2,460	54,940	60,000	30	40			
		2,505	54,970	60,030	TS-B 556030	TS-B 556040			
60	65	2,460	59,940	65,000	30	40			
		2,505	59,970	65,030	TS-B 606530	TS-B 606540			



PODKŁADKI TYP TS			
Øwe	Øze	Grubość	Oznaczenie
12	24	1,5	TS-UW 12 24 1,5
14	26	1,5	TS-UW 14 26 1,5
16	30	1,5	TS-UW 16 30 1,5
18	32	1,5	S-UW 18 32 1,5
20	36	1,5	TS-UW 20 36 1,5
22	38	1,5	TS-UW 22 38 1,5
24	42	1,5	TS-UW 24 42 1,5
26	44	1,5	TS-UW 26 44 1,5
28	48	1,5	TS-UW 28 48 1,5
32	54	1,5	TS-UW 32 54 1,5
38	62	1,5	TS-UW 38 62 1,5
42	66	1,5	TS-UW 42 66 1,5
48	74	2,0	TS-UW 48 74 2,0
52	78	2,0	TS-UW 52 74 2,0
62	90	2,0	TS-UW 62 90 2,0
65	80	2,5	TS-UW 65 80 2,5
65	85	2,5	TS-UW 65 85 2,5
82	98	2,0	TS-UW 82 98 2,0
82	98	2,0	TS-UW 82 98 2,0
82	98	2,0	TS-UW 82 98 2,5
82	107	2,5	TS-UW 82 107 2,5
90	115	2,5	TS-UW 90 115 2,5
97	123	2,5	TS-UW 97 123 2,5
100	145	2,0	TS-UW 100 145 2,0



PŁYTY (ARKUSZE) TYP TS	
Wymiary	Oznaczenie
500/125 x 0,97	TS-S 500 125 0,97
500/125 x 1,42	TS-S 500 125 1,42
500/125 x 1,92	TS-S 500 125 1,92
500/125 x 2,45	TS-S 500 125 2,45
500/125 x 3,08	TS-S 500 125 3,08
500/220 x 0,97	TS-S 500 220 0,97
500/220 x 1,42	TS-S 500 220 1,42
500/220 x 1,92	TS-S 500 220 1,92
500/220 x 2,45	TS-S 500 220 2,45
500/220 x 3,08	TS-S 500 220 3,08
500/270 x 1,42	TS-S 500 270 1,42
500/270 x 1,92	TS-S 500 270 1,92
500/270 x 3,08	TS-S 500 270 3,08